

FORM 18665
APRIL, 1933
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REPAIR SHOP

LIST OF PARTS



MACHINE No. 159-1

THE SINGER MANUFACTURING COMPANY

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INSTRUCTIONS FOR OILING

To insure easy running and prevent unnecessary wear of the parts which are in movable contact, the machine requires oiling and when in continuous use, should be oiled at least twice each day by applying Singer Cloth and Leather Oil to all oil holes marked "Oil" and to all other oiling places.

Genuine Singer Needles should be used
in Singer Machines.
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO." 1

Needles in Containers marked
"For Singer Machines"
are not Singer made needles. 2

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use **ONLY** the part **NUMBER** in the **FIRST** column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A—Hardened, Polished, Nickel Plated and Buffed
- B—Polished, Nickel Plated and Buffed
- C—Hardened Only
- D—Polished Only
- E—Soft, Not Polished
- F—Hardened and Polished
- H—Blued
- J—Nickel Plated Only
- K—Hardened and Nickel Plated
- L—Brass Plated
- M—Oxidized
- N—Japanned, Dull
- P—Japanned, Bright
- R—Merlized
- T—Copper Plated
- T. A.—Hardened, Polished, Copper and Nickel Plated and Buffed
- T. B.—Copper and Nickel Plated and Polished
- T. J.—Copper and Nickel Plated Only
- T. K.—Hardened, Copper and Nickel Plated
- T. M.—Copper Plated and Oxidized
- T. L.—Copper and Brass Plated
- U—Zinc Plated
- V—Silver Plated
- W—Polished and Nickel Plated
- Z—Chromium Plated
- Z. B.—Polished, Nickel Plated, Buffed and Chromium Plated
- Z. J.—Nickel and Chromium Plated

These letters **MUST BE USED** **when** they appear in the list; and **AFTER** the number **as** in the list.

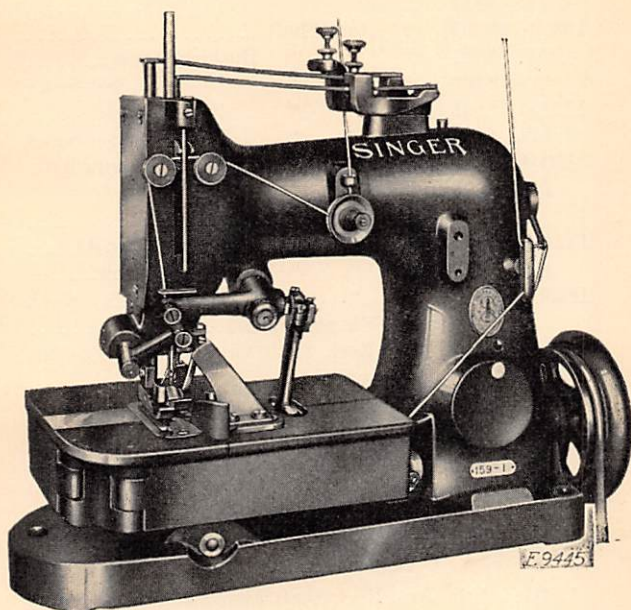
In this series:

- 1 to 1500 and 50001 to 51500 are Screw Numbers
- 1501 to 1800 and 51501 to 51800 are Nut Numbers
- 1801 to 2000 and 51801 to 52000 are Roller Numbers
- 2001 to 50000 and 52001 and upward are numbers of Machine Parts

The figures in the second column refer only to the plates, illustrating the parts, and are **NOT TO BE USED** in ordering.

Parts marked with an asterisk (*) are furnished only when repairs are made at factory.

LIST OF PARTS COMPLETE FOR



MACHINE No. 159-1

FOR OVEREDGING HEAVY BURLAP BAGS WITH FLAX, JUTE OR HEMP TWINE; ALSO FOR FELT PADDING, CARPETS, ETC., UP TO $\frac{3}{8}$ INCH IN THICKNESS. TWO-THREAD CHAIN STITCH. ONE NEEDLE. SPREADER AND LOOPER. BIGHT $\frac{1}{2}$ INCH, LENGTH OF STITCH $\frac{3}{8}$ IN. TO $\frac{5}{8}$ IN. NEEDLE STROKE $2\frac{1}{4}$ INCHES.

TWO INDEPENDENT PRESSER BARS AND HINGED PRESSER FEET. FOOT LIFTER. BALANCE WHEEL NO. 122007. DIAMETER OF BELT GROOVE $4\frac{3}{8}$ INCHES. SPEED 1600.

NO.	PLATE	NAME
*132301	—	Arm, upper and lower (solid).....
49091	8812	“ Oil Tube with 49092, for oiling Crank Connecting Rod (lower bearing)
52084	8812	Arm Oil Tube with 52045, for oiling Arm Rock Shaft Intermediate Bearing.....
52630	8812	Arm Oil Tube with 49092, for oiling Crank Connecting Rod (upper bearing)

NO.	PLATE	NAME
56003	8812	Arm Oil Tube with 52045, for oiling Needle Bar Connecting Link.....
52045	20964	Arm Oil Tube Packing (wick).....
49092	8812	" " " " (felt).....
122097	20963	" Rock Shaft.....
49003	8801	" " " " Bushing (back).....
448c	8801	" " " " " Set Screw
122003	8801	" " " " " (front).....
448c	8801	" " " " " Set Screw
49004	8801	" " " " " (intermediate)
448c	8801	" " " " " " Set Screw.....
132302	20955	Arm Rock Shaft Collar with two 443c...
443c	8801	" " " " " Set Screw.....
132303	20955	" " " " Crank (back) with 50582c and 51157c.....
50582c	20955	Arm Rock Shaft Crank (back) Position Screw.....
51157c	20955	Arm Rock Shaft Crank (back) Set Screw
122099	20955	" " " " " (front) with 50582c and 51157c.....
50582c	20955	Arm Rock Shaft Crank (front) Position Screw.....
51157c	20955	Arm Rock Shaft Crank (front) Set Screw.....
49005	8801	Arm Rock Shaft Flanged Bushing (front)
448c	8801	" " " " " " " " Set Screw.....
132304	20963	Arm Rotary Shaft.....
132368	—	" " " " 132304 with 122086..
49011	8801	" " " " Bushing (front).....
430c	8801	" " " " " " " " Set Screw.....
49010	8801	Arm Rotary Shaft Collar with two 1259c.....
1259c	8801	Arm Rotary Shaft Collar Set Screw.....
49012	20959	" " " " Flanged Bushing (back) with 49013 and 49093.....
49093	20964	Arm Rotary Shaft Flanged Bushing (back) Oil Pad, long (braided cotton)
49013	8812	Arm Rotary Shaft Flanged Bushing (back) Oil Pad, short (braided cotton)
159F	20957	Arm Rotary Shaft Flanged Bushing (back) Screw.....
49014	8801	Arm Rotary Shaft Flanged Bushing (intermediate).....

NO.	PLATE	NAME
448c	8801	Arm Rotary Shaft Flanged Bushing (intermediate) Set Screw.....
64805	8812	Arm Rotary Shaft Oil Pad (braided cotton) for Front Bearing.....
64805	8812	Arm Rotary Shaft Oil Pad (braided cotton) for Intermediate Bearing.....
4288	20959	Arm Side Cover (back).....
286b	20957	" " " " Thumb Screw...
4288	20959	" " " (front).....
286b	20957	" " " " Thumb Screw...
122007	20963	Balance Wheel, 4 $\frac{3}{8}$ in. diam., with two 430c.....
430c	8801	Balance Wheel Set Screw.....
132305	20963	Cloth Plate with two 132306.....
132306	20964	" " Oil Tube with 49092, for oiling Feed Eccentric Connection.....
132306	20964	Cloth Plate Oil Tube with 49092, for oiling Looper Rock Shaft Connecting Rod.....
49092	8812	Cloth Plate Oil Tube Packing (felt).....
132307	20955	" " Slide.....
132308	—	Cloth Plate complete, Nos. 132305, 132307, 132323, 132324, two each 42005, 52716c and four 217J.....
50467F	20957	Cloth Plate Screw.....
122012	20959	Crank Connecting Rod with 886E, 49099, 49109 and two 145E.....
122086	—	Crank Connecting Rod 122012 with 1513J and 50147c.....
896E	20957	Crank Connecting Rod Adjusting Screw..
49109	8801	" " " " Washer
*49099	—	" " " " Cap.....
145E	20957	" " " " Screw.....
50147c	20957	" " " " Hinge Screw.....
1513J	20958	" " " " Nut.
132309	20959	Face Plate.....
193E	20957	" " Screw.....
132310	20953	Feed Bar.....
132311	—	Feed Bar complete, Nos. 190J, 457c, 1258c, 122016, 122017, 132310, 132312 and two 704c.....
122016	20953	Feed Bar Extension.....
704c	20953	" " " " Screw.....
52716	20953	" " Hinge Pin.....
1258c	8801	" " " " Set Screw.....
122017	20964	" " Oil Pad (braided cotton).....

NO.	PLATE	NAME
132312	20953	Feed Bar Wearing Plate.....
190J	20953	" " " " Screw.....
132313	20952	" Dog, 13 teeth (5½ teeth to the inch).....
157E	20957	Feed Dog Screw.....
457C	20957	" " Stop Screw.....
132314	20961	" Eccentric with two 1036c.....
132315	20961	" " Connection with 2653, 4784, 132316 and two 145E.....
*132316	—	Feed Eccentric Connection Cap.....
145E	20957	" " " " Screw...
4784	8812	" " " Oil Pad (felt).
2653	8812	" " " " " Pin..
1036c	20957	" " Set Screw.....
122023	8801	" Lifting Cam with 1258c.....
1258c	8801	" " " Set Screw.....
50086c	20957	" Regulating Screw Stud.....
1714c	20957	" " " " Nut.....
49031	8801	" " " " Sleeve.....
49032	8801	" " " " Washer....
132317	20961	" Rock Shaft with two 1258c.....
132358	20961	" " " Hinge Pin.....
122026	8801	" " " " " Bushing....
453c	20957	" " " " " " Set Screw.....
1258c	8801	Feed Rock Shaft Hinge Pin Set Screw...
132318	20961	Finger Guard.....
132319	20961	Guide.....
132320	20961	" Finger.....
203J	20957	" " Screw.....
690J	20957	" Screw.....
9525	8801	" " Washer.....
132321	20952	Looper.....
132322	20955	" Eccentric with two 1036c.....
1036c	20957	" " Set Screw.....
132323	20963	" Gate (left) with 1259c.....
132324	20963	" " (right) with 1259c.....
52716c	20953	" " Hinge Pin.....
1259c	8801	" " " " Set Screw.....
42005	20965	" " Lock Spring.....
217J	20958	" " " " Screw.....
132325	20960	" Rock Shaft with two each 1120c and 1259c.....
132326	20962	Looper Rock Shaft Connecting Rod with 132328, 132329 and two each 127E and 158E.....

NO.	PLATE	NAME
132365	—	Looper Rock Shaft Connecting Rod 132326 with 132322 and 132327.....
132327	20958	Looper Rock Shaft Connecting Rod Ball Screw Stud (eccentric).....
1513c	20958	Looper Rock Shaft Connecting Rod Ball Screw Stud Nut.....
*132328	—	Looper Rock Shaft Connecting Rod Cap (lower).....
158E	20957	Looper Rock Shaft Connecting Rod Cap (lower) Screw.....
*132329	—	Looper Rock Shaft Connecting Rod Cap (upper).....
127E	20957	Looper Rock Shaft Connecting Rod Cap (upper) Screw.....
42077	20958	Looper Rock Shaft Connecting Rod Guide.....
171E	20958	Looper Rock Shaft Connecting Rod Guide Screw.....
132358	20961	Looper Rock Shaft Hinge Pin.....
132330	20961	" " " " " Bushing..
448c	8801	" " " " " " Set Screw.....
68350	20964	Looper Rock Shaft Hinge Pin Oil Cup...
1259c	8801	" " " " " Set Screw.
1120c	20957	" Set Screw.....
122042	20962	Needle Bar (hollow).....
122043	20958	" " Bushing (lower).....
452c	20957	" " " " Set Screw...
122044	20958	" " " (upper).....
452c	20957	" " " " Set Screw..
49101	20958	" " Connecting Link.....
49057	20958	" " " " Hinge Stud
1517J	20958	" " " " " "
		Nut.....
122045	20958	Needle Bar Connecting Stud with two 1454E.....
1454E	20958	Needle Bar Connecting Stud Clamping Screw.....
1753c	20957	Needle Clamping Nut.....
122048	20962	Presser Bar (left).....
59033	20954	" " " Bushing (lower).....
452c	20957	" " " " " S e t Screw.....
122049	20954	Presser Bar (left) Bushing (upper).....
452c	20957	" " " " " S e t Screw.....

NO.	PLATE	NAME
124193	20954	Presser Bar (left) Collar with two 1253c
1253c	20954	" " " " Set Screw.....
122050	20953	" " " Lifting Bracket with
		1258c.....
1258c	8801	Presser Bar (left) Lifting Bracket Set
		Screw.....
122051	20962	Presser Bar (right).....
59033	20954	" " " Bushing (lower).....
452c	20957	" " " " " Set
		Screw.....
122049	20954	Presser Bar (right) Bushing (upper).....
452c	20957	" " " " " Set
		Screw.....
122052	20953	Presser Bar (right) Lifting Bracket with
		1258c.....
1258c	8801	Presser Bar (right) Lifting Bracket Set
		Screw.....
122053	20959	Presser Bar Lifter.....
42007	20954	" " " Hinge Pin.....
452c	20957	" " " " " Set Screw..
122054	20960	" " " Spring (flat).....
122055	20960	" " " Bracket.....
1396J	20957	" " " " " Screw.....
38468	20965	" " " Stud.....
132331	20951	" Foot (left) Finger Guard.....
337J	20951	" " " " " Screw..
132332	—	" " " Plate.....
646F	20951	" " " " " Hinge Screw...
122057	—	" " " Shank.....
132333	20951	Presser Foot (left, hinged) complete,
		Nos. 646F, 122057, 132331, 132332
		and two 337J.....
898F	20951	Presser Foot (left) Screw.....
132334	—	" " (right) Plate.....
646F	20951	" " " " " Hinge Screw..
122060	—	" " " Shank.....
132335	20951	Presser Foot (right, hinged) complete,
		Nos. 646F, 122060 and 132334.....
898F	20951	Presser Foot (right) Screw.....
574J	20957	Pressure Regulating Thumb Screw.....
1539J	20957	" " " " " Lock
		Nut.....
132336	20952	Spreader.....
132322	20955	" Eccentric with two 1036c.....
1036c	20957	" " Set Screw.....
132337	20954	" Holder with two 1120c.....
50562c	20954	" " Hinge Screw.....

NO.	PLATE	NAME
1520J	20954	Spreader Holder Hinge Screw Nut.....
132338	20954	" " Crank.....
42053	20954	" " " Hinge Stud.....
132339	20954	" " " " " Bush- ing.....
1259c	8801	Spreader Holder Crank Hinge Stud Bush- ing Set Screw.....
132340	20960	Spreader Lever.....
132327	20958	" " Ball Screw Stud (eccen- tric).....
1513c	20958	Spreader Lever Ball Screw Stud Nut....
132341	20960	" " Connecting Rod with 171E, 42077, 68350, 128845, 132342, 132343 and two each 127E and 158E...
132366	—	Spreader Lever Connecting Rod 132341 with 132322 and 132327.....
*132342	—	Spreader Lever Connecting Rod Cap (lower).....
127E	20957	Spreader Lever Connecting Rod Cap (lower) Screw.....
*132343	—	Spreader Lever Connecting Rod Cap (upper).....
158E	20957	Spreader Lever Connecting Rod Cap (upper) Screw.....
42077	20958	Spreader Lever Connecting Rod Guide
171E	20958	" " " " " " Screw.....
68350	20964	Spreader Lever Connecting Rod Oil Cup.....
128845	20964	Spreader Lever Connecting Rod Oil Pad (braided cotton).....
132344	20954	Spreader Lever Shaft.....
64836	20954	" " " Collar with two 1259c.....
1259c	8801	Spreader Lever Shaft Collar Set Screw...
1513J	20958	" " " Nut.....
1120c	20957	" Set Screw.....
122062	20956	Tension (looper thread) Disc.....
51570c	20956	" " " Regulating Thumb Nut.....
50261c	20956	Tension (looper thread) Screw Stud.....
132360	—	" " " " " 50261c with 51570c.....
122063	20956	Tension (looper thread) Screw Stud Sleeve.....
42336	20956	Tension (looper thread) Spring.....
59538	20956	" " " " Bushing.

NO.	PLATE	NAME
122064	20956	Tension (looper thread) Thread Eyelet
447c	20956	" " " " "
		Set Screw.....
122062	20956	Tension (needle thread) Disc.....
51570c	20956	" " " Regulating
		Thumb Nut.....
50261c	20956	Tension (needle thread) Screw Stud
132360	—	" " " " "
		50261c with 51570c.....
122063	20956	Tension (needle thread) Screw Stud
		Sleeve.....
132369	20956	Tension (needle thread) Spring.....
59538	20956	" " " " Bushing.
122064	20956	" " " Thread Eyelet..
447c	20956	" " " " " Set
		Screw.....
132345	20956	Thread (looper) Controller.....
132346	20965	" " " Eccentric
		with two 200c.....
132347	20958	Thread (looper) Controller Eccentric
		Connecting Rod with 132349, 132350,
		and two each 171E and 896E.....
132367	—	Thread (looper) Controller Eccentric
		Connecting Rod 132347 with 193J,
		55034, 132346 and 132348.....
132348	20958	Thread (looper) Controller Eccentric
		Connecting Rod Ball Stud.....
1259c	8801	Thread (looper) Controller Eccentric
		Connecting Rod Ball Stud Set Screw
*132349	—	Thread (looper) Controller Eccentric
		Connecting Rod Cap (large).....
896E	20957	Thread (looper) Controller Eccentric
		Connecting Rod Cap (large) Screw....
*132350	—	Thread (looper) Controller Eccentric
		Connecting Rod Cap (small).....
171E	20958	Thread (looper) Controller Eccentric
		Connecting Rod Cap (small) Screw
55034	20958	Thread (looper) Controller Eccentric
		Connecting Rod Guide.....
193J	20957	Thread (looper) Controller Eccentric
		Connecting Rod Guide Screw.....
200c	20965	Thread (looper) Controller Eccentric
		Set Screw.....
132351	20960	Thread (looper) Controller Lever with
		1259c.....
42053	20954	Thread (looper) Controller Lever Hinge
		Stud.....

NO.	PLATE	NAME
453c	20957	Thread (looper) Controller Lever Hinge Stud Set Screw.....
190J	20953	Thread (looper) Controller Screw.....
58800	20956	" " Guide Roller.....
132352	20956	" " " " Cover....
1042c	20956	" " " " Screw....
122065	20965	" (upper) Guide (side of arm)....
457c	20957	" " " " " " Set Screw.....
132363	20956	Thread (upper) Guide Roller (side of arm).....
132364	20956	Thread (upper) Guide Roller Cover....
1042c	20956	" " " " Screw....
132353	20956	" " Pull-of.....
1520R	20954	" " " Nut.....
132354	20956	" " Take-up.....
1454J	20958	" " " Screw.....
132355	20964	" " " Stripper.....
1120c	20957	" " " " S e t Screw.....
132356	20956	Thread Eyelet, double (side of arm)....
447c	20956	" " " " " " Set Screw.....
132357	20952	Throat Plate (large needle hole) for 132313.....
132359	20951	Throat Plate (small needle hole) for 132313.....
742F	20957..	Throat Plate Screw.....

ACCESSORIES

NO.	PLATE	NAME
4718	8812	Machine Base Cushion (felt).....
50144J	8811	" " Thumb Screw with 49095.
49095	8812	" " " " Washer....
120344	8811	Oiler (copper plated) with 120345... ..
120345	8811	" Spout, 5 in. long.....
11831	8811	Screw Driver (large).....
26026	8811	" " (small).....
120341	20964	Tweezers (curved).....
8909	8811	Wrench for 1513 and 1517.....
8908	8811	" " 1753.....
49079	20960	" " 1714.....
132370	20965	" " 132327.....

MACHINE BASE

NO.	PLATE	NAME
49123	8812	Machine Base Oil Pipe.....
49124	8812	" " " " Valve.....
50468E	20957	" Screw.....
122084	8812	" Washer (leather).....
122080	8810	" Base with 49123, 49124 and three each 50468E and 122084

FOLD GUIDE

NO.	PLATE	NAME
120895	20961	Fold Guide.....
132320	20961	" " Finger.....
217J	20958	" " " Screw.....
120896	20961	Fold Guide complete, Nos. 120895, 132320 and two 217J.....
690J	20957	Fold Guide Screw.....
9525	8801	" " " Washer.....

FOOT LIFTER PARTS

NO.	PLATE	NAME
6439	—	Chain, 36 in. to 45 in., with 56864 and 56865.....
NOTE: When ordering No. 6439, state length required.		
4879	8811	Chain Connecting Link.....
56864	8811	" Hook (large).....
56865	8812	" " (small).....
122081	8810	Lifting Lever.....
122082	20965	" " Connection.....
802D	20957	" " Hinge Screw.....
16069	20961	" " Spring.....
871E	20957	" " Stop Screw.....
4881	8810	Treadle.....
4882	8811	" Shaft.....
4883	8811	" Spring.....
4884	8810	" Stand.....
4885	8810	Treadle complete, Nos. 4879, 4881 to 4884 and two wood screws 1 in. No. 16
122083	—	Foot Lifter complete, Nos. 802D, 871E, 4885, 6439, 16069, 122081 and 122082

THREAD UNWINDER

FOR TWO SPOOLS

NO.	PLATE	NAME
225257	20787	Spool Rest (for two spools) with 201018c
150203	—	" " Cushion (felt).....
225388	20787	" " Rod.....
200383c	20965	" " " Set Screw.....
201018c	20957	" " Set Screw.....
202490	20787	" Stand with 200383c.....
225391	20787	Thread Guide.....
201696j	20965	" " Lock Nut.....
225326	20965	" " Position Cup.....
225324	20787	" " Rod with 208E and 225322
208E	20957	" " " Screw.....
225322	20965	" " " Washer.....
*150085	—	" Separator.....
150086	20787	" " 150085 with 150059...
*150059	—	" " Bracket.....
150060	20787	" " " Arm with 164j
		and 9525.....
164j	20957	Thread Separator Bracket Arm Clamp-
		ing Screw.....
9525	8801	Thread Separator Bracket Arm Clamp-
		ing Screw Washer.....
164j	20957	Thread Separator Bracket Arm Screw
9525	8801	" " " " "
		Washer.....
150087	—	Thread Separator complete, Nos. 164c,
		9525, 150060 and 150086.....
150088	20787	Thread Unwinder complete, Nos. 150087,
		201696j, 202490, 225257, 225324,
		225326, 225388, two each 150203,
		225391 and three wood screws $\frac{7}{8}$ in.
		in. No. 12.....
27739	20962	Thread Cone (wood) for large cones....
225390	20962	" " Holder, for inverted cones

NOTE: Nos. 27739 and 225390 are used with,
but not included in 150088.

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NUMERICAL LIST OF PARTS
FOR
MACHINE No. 159-1

NUMERICAL LIST OF PARTS

NO. PLATE	NAME
127E 20957	Looper Rock Shaft Connecting Rod Cap (upper) Screw for 132326.....
127E 20957	Spreader Lever Connecting Rod Cap (lower) Screw for 132341.....
145E 20957	Crank Connecting Rod Cap Screw for 122012.....
145E 20957	Feed Eccentric Connection Cap Screw for 132315.....
157E 20957	Feed Dog Screw.....
158E 20957	Looper Rock Shaft Connecting Rod Cap (lower) Screw for 132326.....
158E 20957	Spreader Lever Connecting Rod Cap (upper) Screw for 132341.....
159F 20957	Arm Rotary Shaft Flanged Bushing (back) Screw.....
164J 20957	Thread Unwinder Thread Separator Bracket Arm Clamping Screw for 150060.....
164J 20957	Thread Unwinder Thread Separator Bracket Arm Screw for 150087.....
171E 20958	Looper Rock Shaft Connecting Rod Guide Screw.....
171E 20958	Spreader Lever Connecting Rod Guide Screw for 132341.....
171E 20958	Thread (looper) Controller Eccentric Connecting Rod Cap (small) Screw for 132347.....
190J 20953	Feed Bar Wearing Plate Screw for 132311
190J 20953	Thread (looper) Controller Screw.....
193E 20957	Face Plate Screw.....
193J 20957	Thread (looper) Controller Eccentric Connecting Rod Guide Screw for 132367.....
200C 20965	Thread (looper) Controller Eccentric Set Screw for 132346.....
203J 20957	Guide Finger Screw.....
208E 20957	Thread Unwinder Thread Guide Rod Screw for 225324.....
217J 20958	Fold Guide Finger Screw for 120896.....
217J 20958	Looper Gate Lock Spring Screw for 132308.....
286D 20957	Arm Side Cover (back) Thumb Screw....
286D 20957	“ “ “ (front) Thumb Screw...
337J 20951	Presser Foot (left) Finger Guard Screw for 132333.....

NUMERICAL LIST OF PARTS

NO. PLATE	NAME
430c 8801	Arm Rotary Shaft Bushing (front) Set Screw.....
430c 8801	Balance Wheel Set Screw for 122007....
443c 8801	Arm Rock Shaft Collar Set Screw for 132302.....
447c 20956	Tension (looper thread) Thread Eyelet Set Screw.....
447c20956	Tension (needle thread) Thread Eyelet Set Screw.....
447c 20956	Thread Eyelet, double (side of arm) Set Screw.....
448c 8801	Arm Rock Shaft Bushing (back) Set Screw.....
448c 8801	Arm Rock Shaft Bushing (front) Set Screw.....
448c 8801	Arm Rock Shaft Bushing (intermediate) Set Screw.....
448c 8801	Arm Rock Shaft Flanged Bushing (front) Set Screw.....
448c 8801	Arm Rotary Shaft Flanged Bushing (intermediate) Set Screw.....
448c 8801	Looper Rock Shaft Hinge Pin Bushing Set Screw.....
452c 20957	Needle Bar Bushing (lower) Set Screw...
452c 20957	“ “ “ (upper) Set Screw..
452c 20957	Presser Bar (left) Bushing (lower) Set Screw.....
452c 20957	Presser Bar (left) Bushing (upper) Set Screw.....
452c 20957	Presser Bar (right) Bushing (lower) Set Screw.....
452c 20957	Presser Bar (right) Bushing (upper) Set Screw.....
452c 20957	Presser Bar Lifter Hinge Pin Set Screw
453c 20957	Feed Rock Shaft Hinge Pin Bushing Set Screw.....
453c 20957	Thread (looper) Controller Lever Hinge Stud Set Screw.....
457c 20957	Feed Dog Stop Screw for 132311.....
457c 20957	Thread (upper) Guide (side of arm) Set Screw.....
574J20957	Pressure Regulating Thumb Screw.....
646F 20951	Presser Foot (left) Plate Hinge Screw for 132333.....
646F 20951	Presser Foot (right) Plate Hinge Screw for 132335.....
690J20957	Fold Guide Screw.....

NUMERICAL LIST OF PARTS

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NO. PLATE	NAME
690J 20957	Guide Screw.....
704C 20953	Feed Bar Extension Screw for 132311...
742F 20957	Throat Plate Screw.....
802D 20957	Foot Lifter Lifting Lever Hinge Screw for 122083.....
871E 20957	Foot Lifter Lifting Lever Stop Screw for 122083.....
896E 20957	Crank Connecting Rod Adjusting Screw for 122012.....
896E 20957	Thread (looper) Controller Eccentric Connecting Rod Cap (large) Screw for 132347.....
898F 20951	Presser Foot (left) Screw.....
898F 20951	“ “ (right) Screw.....
1036C 20957	Feed Eccentric Set Screw for 132314....
1036C 20957	Looper Eccentric Set Screw for 132322..
1036C 20957	Spreader Eccentric Set Screw for 132322
1042C 20956	Thread (looper) Guide Roller Screw.....
1042C 20956	“ (upper) Guide Roller Screw.....
1120C 20957	Looper Set Screw for 132325.....
1120C 20957	Spreader Set Screw for 132337.....
1120C 20957	Thread (upper) Take-up Stripper Set Screw.....
1253C 20954	Presser Bar (left) Collar Set Screw for 124193.....
1258C 8801	Feed Bar Hinge Pin Set Screw for 132311
1258C 8801	“ Lifting Cam Set Screw for 122023..
1258C 8801	“ Rock Shaft Hinge Pin Set Screw for 132317.....
1258C 8801	Presser Bar (left) Lifting Bracket Set Screw for 122050.....
1258C 8801	Presser Bar (right) Lifting Bracket Set Screw for 122052.....
1259C 8801	Arm Rotary Shaft Collar Set Screw for 49010.....
1259C 8801	Looper Gate Hinge Pin Set Screw for 132323 and 132324.....
1259C 8801	Looper Rock Shaft Hinge Pin Set Screw for 132325.....
1259C 8801	Spreader Holder Crank Hinge Stud Bushing Set Screw.....
1259C 8801	Spreader Lever Shaft Collar Set Screw for 64836.....
1259C 8801	Thread (looper) Controller Eccentric Connecting Rod Ball Stud Set Screw for 132351.....
1396J 20957	Presser Bar Spring Bracket Screw.....

NO.	PLATE	NAME
1454E	20958	Needle Bar Connecting Stud Clamping Screw for 122045.....
1454J	20958	Thread (upper) Take-up Screw.....
1513J	20958	Crank Connecting Rod Hinge Screw Nut for 122086.....
1513C	20958	Looper Rock Shaft Connecting Rod Ball Screw Stud Nut.....
1513C	20958	Spreader Lever Ball Screw Stud Nut....
1513J	20958	“ “ Shaft Nut.....
1517J	20958	Needle Bar Connecting Link Hinge Stud Nut.....
1520J	20954	Spreader Holder Hinge Screw Nut.....
1520R	20954	Thread (upper) Pull-off Nut.....
1539J	20957	Pressure Regulating Thumb Screw Lock Nut.....
1714C	20957	Feed Regulating Screw Stud Nut.....
1753C	20957	Needle Clamping Nut.....
2653	8812	Feed Eccentric Connection Oil Pad Pin for 132315.....
4288	20959	Arm Side Cover (back).....
4288	20959	“ “ “ (front).....
4718	8812	Machine Base Cushion (felt) Accesso- ries.....
4784	8812	Feed Eccentric Connection Oil Pad (felt) for 132315.....
4879	8811	Foot Lifter Chain Connecting Link for 4885.....
4881	8810	Foot Lifter Treadle for 4885.....
4882	8811	“ “ “ Shaft for 4885.....
4883	8811	“ “ “ Spring for 4885.....
4884	8810	“ “ “ Stand for 4885.....
4885	8810	Foot Lifter Treadle complete for 122083, Nos. 4879, 4881 to 4884 and two wood screws 1 in. No. 16.....
6439	—	Foot Lifter Chain, 36 in. to 45 in., with 56864 and 56865, for 122083.....
8908	8811	Wrench for 1753 (Accessories).....
8909	8811	“ “ 1513 and 1517 (Accessories).
9525	8801	Fold Guide Screw Washer.....
9525	8801	Guide Screw Washer.....
9525	8801	Thread Unwinder Thread Separator Bracket Arm Clamping Screw Washer for 150060.....
9525	8801	Thread Unwinder Thread Separator Bracket Arm Screw Washer for 150087
11831	8811	Screw Driver, large (Accessories).....

NO.	PLATE	NAME
16069	20961	Foot Lifter Lifting Lever Spring for 122083.....
26026	8811	Screw Driver, small (Accessories).....
27739	20962	Thread Unwinder Thread Cone (wood) for large cones, for 150088.....
38468	20965	Presser Bar Spring Stud.....
42005	20965	Looper Gate Lock Spring for 132308....
42007	20954	Presser Bar Lifter Hinge Pin.....
42053	20954	Spreader Holder Crank Hinge Stud.....
42053	20954	Tension (looper) Controller Lever Hinge Stud.....
42077	20958	Looper Rock Shaft Connecting Rod Guide.....
42077	20958	Spreader Lever Connecting Rod Guide for 132341.....
42336	20956	Tension (looper thread) Spring.....
49003	8801	Arm Rock Shaft Bushing (back).....
49004	8801	" " " " (intermediate).
49005	8801	" " " Flanged Bushing (front)
49010	8801	" Rotary Shaft Collar with two 1259c.....
49011	8801	Arm Rotary Shaft Bushing (front).....
49012	20959	" " " Flanged Bushing (back) with 49013 and 49093.....
49013	8812	Arm Rotary Shaft Flanged Bushing (back) Oil Pad, short (braided cotton) for 49012.....
49014	8801	Arm Rotary Shaft Flanged Bushing (intermediate).....
49031	8801	Feed Regulating Screw Stud Sleeve.....
49032	8801	" " " " Washer....
49057	20958	Needle Bar Connecting Link Hinge Stud
49079	20960	Wrench for 1714 (Accessories).....
49091	8812	Arm Oil Tube with 49092, for oiling Crank Connecting Rod (lower bearing)
49092	8812	Arm Oil Tube Packing (felt) for 49091 and 52630.....
49092	8812	Cloth Plate Oil Tube Packing (felt) for 132306.....
49093	20964	Arm Rotary Shaft Flanged Bushing (back) Oil Pad, long (braided cotton) for 49012.....
49095	8812	Machine Base Thumb Screw Washer for 50144.....
*49099	—	Crank Connecting Rod Cap for 122012..
49101	20958	Needle Bar Connecting Link.....

NUMERICAL LIST OF PARTS

NO.	PLATE	NAME
49109	8801	Crank Connecting Rod Adjusting Washer for 122012.....
49123	8812	Machine Base Oil Pipe for 122080.....
49124	8812	“ “ “ “ Valve for 122080
50086c	20957	Feed Regulating Screw Stud.....
50144J	8811	Machine Base Thumb Screw with 49095 (Accessories).....
50147c	20957	Crank Connecting Rod Hinge Screw for 122086.....
50261c	20956	Tension (looper thread) Screw Stud for 132360.....
50261c	20956	Tension (needle thread) Screw Stud for 132360.....
50467F	20957	Cloth Plate Screw.....
50468E	20957	Machine Screw for 122080.....
50562c	20954	Spreader Holder Hinge Screw.....
50582c	20955	Arm Rock Shaft Crank (back) Position Screw for 132303.....
50582c	20955	Arm Rock Shaft Crank (front) Position Screw for 122099.....
51157c	20955	Arm Rock Shaft Crank (back) Set Screw for 132303.....
51157c	20955	Arm Rock Shaft Crank (front) Set Screw for 122099.....
51570c	20956	Tension (looper thread) Regulating Thumb Nut for 132360.....
51570c	20956	Tension (needle thread) Regulating Thumb Nut for 132360.....
52045	20964	Arm Oil Tube Packing (wick) for 52084 and 56003.....
52084	8812	Arm Oil Tube with 52045, for oiling Arm Rock Shaft Intermediate Bearing.....
52630	8812	Arm Oil Tube with 49092, for oiling Crank Connecting Rod (upper bearing)
52716	20953	Feed Bar Hinge Pin.....
52716c	20953	Looper Gate Hinge Pin for 132308.....
55034	20958	Thread (looper) Controller Eccentric Connecting Rod Guide for 132367.....
56003	8812	Arm Oil Tube with 52045, for oiling Needle Bar Connecting Link.....
56864	8811	Foot Lifter Chain Hook (large) for 6439.....
56865	8812	Foot Lifter Chain Hook (small) for 6439.....
58800	20956	Thread (looper) Guide Roller.....
59033	20954	Presser Bar (left) Bushing (lower).....
59033	20954	“ “ (right) Bushing (lower).....

NO.	PLATE	NAME
59538	20956	Tension (looper, thread) Spring Bushing.
59538	20956	" (needle thread) Spring Bushing
64805	8812	Arm Rotary Shaft Oil Pad (braided cotton) for Front Bearing.....
64805	8812	Arm Rotary Shaft Oil Pad (braided cotton) for Intermediate Bearing.....
64836	20954	Spreader Lever Shaft Collar with two 1259c.....
68350	20964	Looper Rock Shaft Hinge Pin Oil Cup..
68350	20964	Spreader Lever Connecting Rod Oil Cup for 132341.....
120341	20964	Tweezers (curved) Accessories.....
120344	8811	Oiler (copper plated) with 120345 (Accessories).....
120345	8811	Oiler Spout, 5 in. long, for 120344.....
120895	20961	Fold Guide for 120896.....
120896	20961	Fold Guide complete, Nos. 120895, 132320 and two 217J.....
122003	8801	Arm Rock Shaft Bushing (front).....
122007	20963	Balance Wheel, 4 $\frac{3}{8}$ in. diam., with two 430c.....
122012	20959	Crank Connecting Rod with 896E, 49099, 49109 and two 145E, for 122086.....
122016	20953	Feed Bar Extension for 132311.....
122017	20964	" " Oil Pad (braided cotton) for 132311.....
122023	8801	Feed Lifting Cam with 1258c.....
122026	8801	" Rock Shaft Hinge Pin Bushing....
122042	20962	Needle Bar (hollow).....
122043	20958	" " Bushing (lower).....
122044	20958	" " " (upper).....
122045	20958	" " Connecting Stud with two 1454E.....
122048	20962	Presser Bar (left).....
122049	20954	" " " Bushing (upper).....
122049	20954	" " (right) Bushing (upper).....
122050	20953	" " (left) Lifting Bracket with 1258c.....
122051	20962	Presser Bar (right).....
122052	20953	" " " Lifting Bracket with 1258c.....
122053	20959	Presser Bar Lifter.....
122054	20960	" " Spring (flat).....
122055	20960	" " " Bracket.....
122057	—	" Foot (left) Shank for 132333....
122060	—	" " (right) Shank for 132335....
122062	20956	Tension (looper thread) Disc.....

NO.	PLATE	NAME
122032	20956	Tension (needle thread) Disc.....
122063	20956	“ (looper thread) Screw Stud Sleeve.....
122063	20956	Tension (needle thread) Screw Stud Sleeve.....
122064	20956	Tension (looper thread) Thread Eyelet..
122064	20956	“ (needle thread) Thread Eyelet..
122065	20965	Thread (upper) Guide (side of arm)....
122080	8810	Machine Base with 49123, 49124 and three each 50468E and 122084.....
122081	8810	Foot Lifter Lifting Lever for 122083....
122082	20965	“ “ “ “ Connection for 122083.....
122083	—	Foot Lifter complete, Nos. 802D, 871E, 4885, 6439, 16069, 122081 and 122082
122084	8812	Machine Washer (leather) for 122080....
122086	—	Crank Connecting Rod 122012 with 1513J and 50147c, for 132368.....
122097	20963	Arm Rock Shaft.....
122099	20955	“ “ “ Crank (front) with 50582c and 51157c.....
124193	20954	Presser Bar (left) Collar with two 1253c
128845	20964	Spreader Lever Connecting Rod Oil Pad (braided cotton) for 132341.....
*132301	—	Arm, upper and lower (solid).....
132302	20955	“ Rock Shaft Collar with two 443c...
132303	20955	“ “ “ Crank (back) with 50582c and 51157c.....
132304	20963	Arm Rotary Shaft for 132368.....
132305	20963	Cloth Plate with two 132306, for 132308
132306	20964	“ “ Oil Tube with 49092, for oiling Feed Eccentric Connection, for 132305.....
132306	20964	Cloth Plate Oil Tube with 49092, for oiling Looper Rock Shaft Connecting Rod, for 132305.....
132307	20955	Cloth Plate Slide for 132308.....
132308	—	Cloth Plate complete, Nos. 132305, 132307, 132323, 132324, two each 42005, 52716c and four 217J.....
132309	20959	Face Plate.....
132310	20953	Feed Bar for 132311.....
132311	—	Feed Bar complete, Nos. 190J, 457c, 1258c, 122016, 122017, 132310, 132312 and two 704c.....
132312	20953	Feed Bar Wearing Plate for 132311....
132313	20952	“ Dog, 13 teeth (5½ teeth to the inch) for 132357 and 132359.....

NUMERICAL LIST OF PARTS

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NO.	PLATE	NAME
132314	20961	Feed Eccentric with two 1036c.....
132315	20961	“ “ Connection with 2653, 4784, 132316 and two 145E.....
*132316	—	Feed Eccentric Connection Cap for 132315.....
132317	20961	Feed Rock Shaft with two 1258c.....
132318	20961	Finger Guard.....
132319	20961	Guide.....
132320	20961	“ Finger.....
132320	20961	Fold Guide Finger for 120896.....
132321	20952	Looper.....
132322	20955	“ Eccentric with two 1036c, for 132365.....
132322	20955	Spreader Eccentric with two 1036c, for 132366.....
132323	20963	Looper Gate (left) with 1259c, for 132308.....
132324	20963	Looper Gate (right) with 1259c for 132308.....
132325	20960	Looper Rock Shaft with two each 1120c and 1259c.....
132326	20962	Looper Rock Shaft Connecting Rod with 132328, 132329 and two each 127E and 158E, for 132365.....
132327	20958	Looper Rock Shaft Connecting Rod Ball Screw Stud (eccentric) for 132365....
132327	20958	Spreader Lever Ball Screw Stud (eccentric) for 132366.....
*132328	—	Looper Rock Shaft Connecting Rod Cap (lower) for 132326.....
*132329	—	Looper Rock Shaft Connecting Rod Cap (upper) for 132326.....
132330	20961	Looper Rock Shaft Hinge Pin Bushing..
132331	20951	Presser Foot (left) Finger Guard for 132333.....
132332	—	Presser Foot (left) Plate for 132333....
132333	20951	Presser Foot (left, hinged) complete, Nos. 646F, 122057, 132331, 132332 and two 337J.....
132334	—	Presser Foot (right) Plate for 132335....
132335	20951	Presser Foot (right, hinged) complete, Nos. 646F, 122060 and 132334.....
132336	20952	Spreader.....
132337	20954	“ Holder with two 1120c.....
132338	20954	“ “ Crank.....
132339	20954	“ “ “ Hinge Stud Bush- ing.....

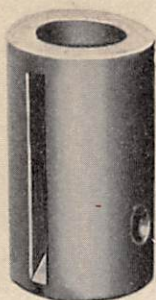
NO.	PLATE	NAME
132340	20960	Spreader Lever.....
132341	20960	“ “ Connecting Rod with 171E, 42077, 68350, 128845, 132342, 132343 and two each 127E and 158E, for 132366.....
*132342	—	Spreader Lever Connecting Rod Cap (lower) for 132341.....
*132343	—	Spreader Lever Connecting Rod Cap (upper) for 132341.....
132344	20954	Spreader Lever Shaft.....
132345	20956	Thread (looper) Controller.....
132346	20965	“ “ “ Eccentric with two 200c, for 132367.....
132347	20958	Thread (looper) Controller Eccentric Connecting Rod with 132349, 132350 and two each 171E and 896E, for 132367.....
132348	20958	Thread (looper) Controller Eccentric Connecting Rod Ball Stud for 132367..
*132349	—	Thread (looper) Controller Eccentric Connecting Rod Cap (large) for 132347
*132350	—	Thread (looper) Controller Eccentric Connecting Rod Cap (small) for 132347
132351	20960	Thread (looper) Controller Lever with 1259c.....
132352	20956	Thread (looper) Guide Roller Cover....
132353	20956	“ (upper) Pull-off.....
132354	20956	“ “ Take-up.....
132355	20964	“ “ “ Stripper.....
132356	20956	“ Eyelet, double (side of arm)....
132357	20952	Throat Plate (large needle hole) for 132313.....
132358	20961	Feed Rock Shaft Hinge Pin.....
132358	20961	Looper Rock Shaft Hinge Pin.....
132359	20951	Throat Plate (small needle hole) for 132313.....
132360	—	Tension (looper thread) Screw Stud 50261c with 51570c.....
132360	—	Tension (needle thread) Screw Stud 50261c with 51570c.....
132363	20956	Thread (upper) Guide Roller (side of arm).....
132364	20956	Thread (upper) Guide Roller Cover....
132365	—	Looper Rock Shaft Connecting Rod 132326 with 132322 and 132327.....
132366	—	Spreader Lever Connecting Rod 132341 with 132322 and 132327.....

NO.	PLATE	NAME
132367	—	Thread (looper) Controller Eccentric Connecting Rod 132347 with 193J, 55034, 132346 and 132348.....
132368	—	Arm Rotary Shaft 132304 with 122086..
132369	20956	Tension (needle thread) Spring.....
132370	20965	Wrench for 132327 (Accessories).....
*150059	—	Thread Unwinder Thread Separator Bracket for 150086.....
150060	20787	Thread Unwinder Thread Separator Bracket Arm with 164J and 9525, for 150087.....
*150085	—	Thread Unwinder Thread Separator for 150086.....
150086	20787	Thread Unwinder Thread Separator 150085 with 150059, for 150087.....
150087	—	Thread Unwinder Thread Separator complete for 150088, Nos. 164J, 9525, 150060 and 150086.....
150088	20787	Thread Unwinder complete, for two spools, Nos. 150087, 201696J, 202490, 225257, 225324, 225326, 225388, two each 150203, 225391 and three wood screws $\frac{7}{8}$ in. No. 12.....
150203	—	Thread Unwinder Spool Rest Cushion (felt) for 150088.....
200383c	20965	Thread Unwinder Spool Rest Rod Set Screw for 202490.....
201018c	20957	Thread Unwinder Spool Rest Set Screw for 225257.....
201696J	20965	Thread Unwinder Thread Guide Lock Nut for 150088.....
202490	20787	Thread Unwinder Spool Stand with 200383c, for 150088.....
225257	20787	Thread Unwinder Spool Rest (for two spools) with 201018c, for 150088.....
225322	20965	Thread Unwinder Thread Guide Rod Washer for 225324.....
225324	20787	Thread Unwinder Thread Guide Rod with 208E and 225322, for 150088.....
225326	20965	Thread Unwinder Thread Guide Position Cup for 150088.....
225388	20787	Thread Unwinder Spool Rest Rod for 150088.....
225390	20962	Thread Unwinder Thread Cone Holder, for inverted cones, for 150088.....
225391	20787	Thread Unwinder Thread Guide for 150088.....

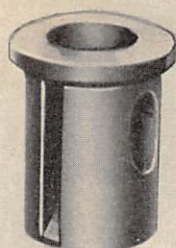
ILLUSTRATIONS OF PARTS
FOR
MACHINE No. 159-1

PLATE 8801—FULL SIZE

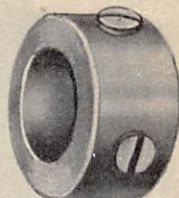
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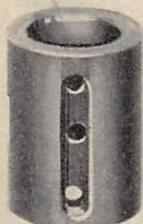
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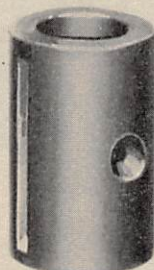
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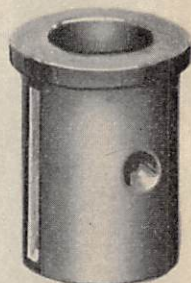
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49011



49014



49004



122026



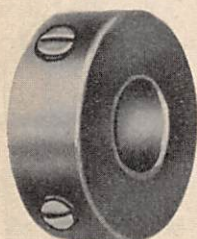
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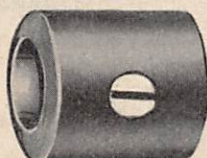
49032



49006



122023



9525



1258



430



49109



1259



448



446

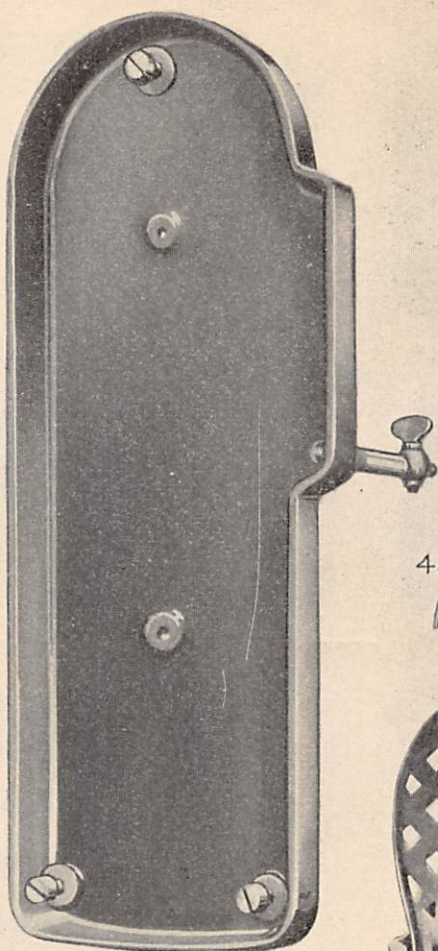


443



PLATE 8810—ONE-FOURTH SIZE

122080



122081



4885



4884

4881

PLATE 8811—ONE-HALF SIZE

11831 50144 120344 19221 4879

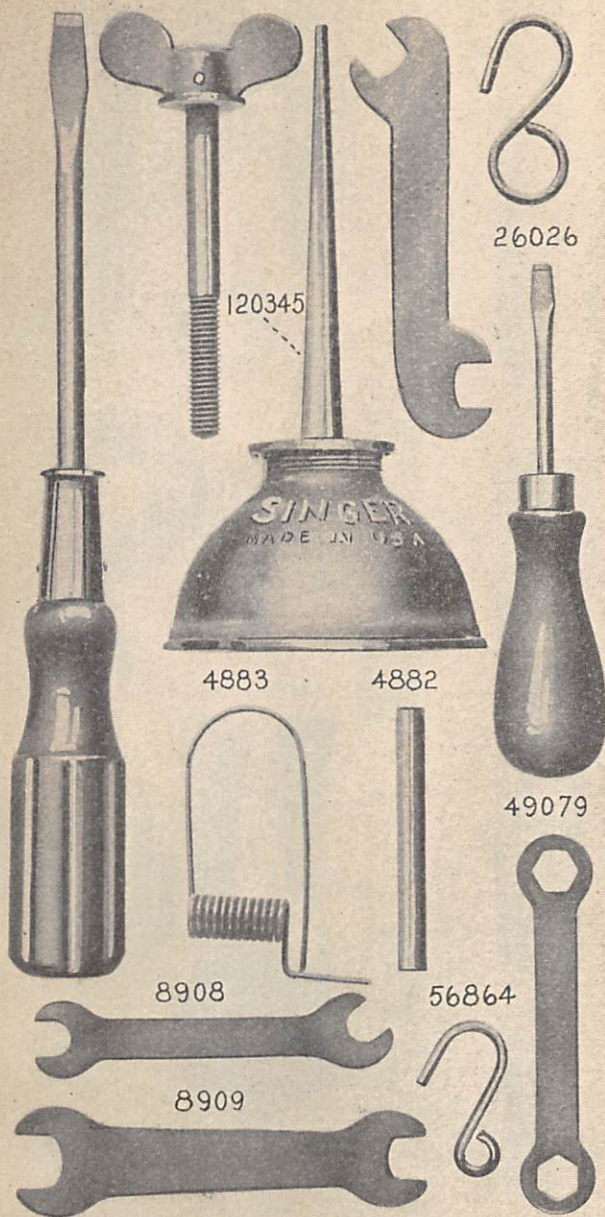


PLATE 8812—FULL SIZE

49091 52084 52630 56003 64805



49123



60914



49124



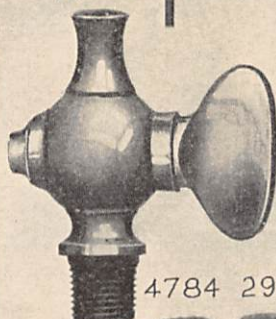
2653



49043



122084



4784 29599



49092



49095

49013



4718



56865



PLATE 20787—ONE-SIXTH SIZE

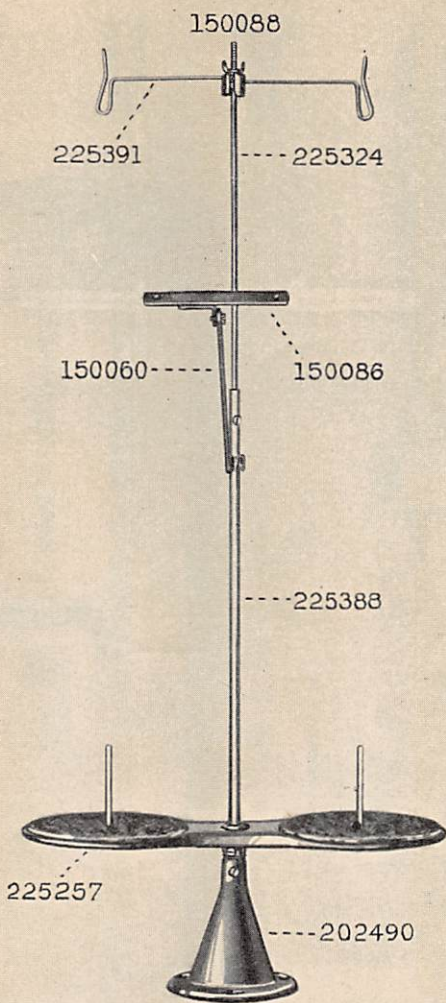
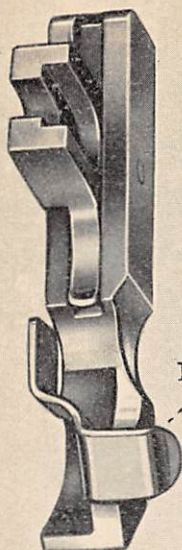


PLATE 20951—FULL SIZE

132333



898



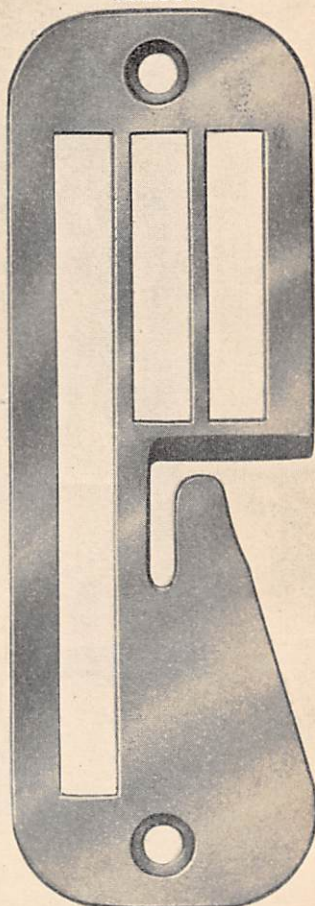
646



337



132359



132331

132335

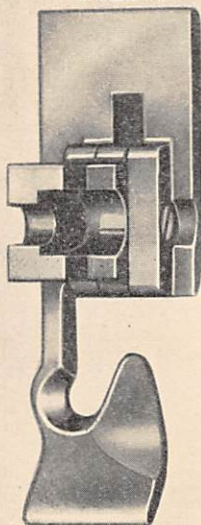
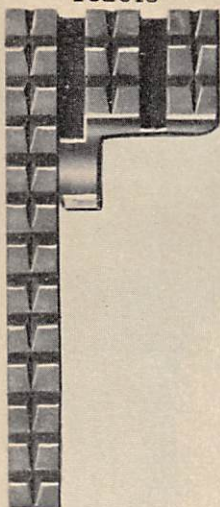
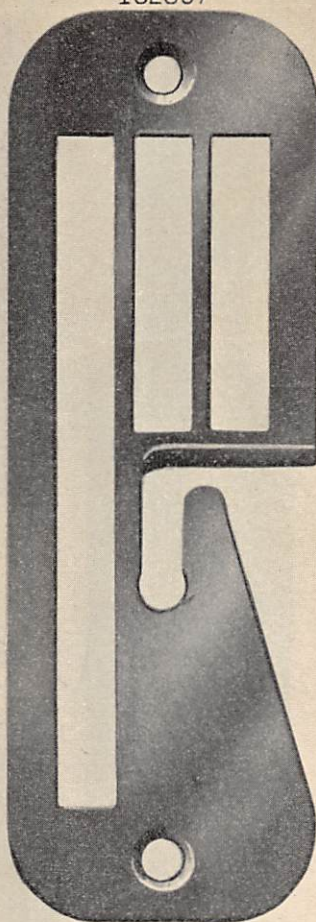


PLATE 20952—FULL SIZE

132313



132357



132336



132321

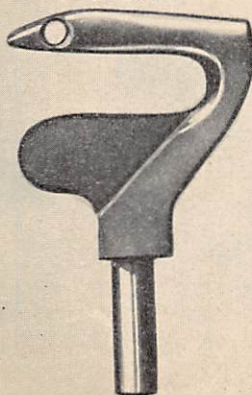
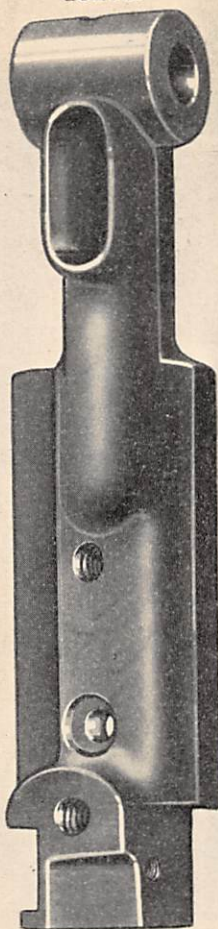


PLATE 20953—FULL SIZE

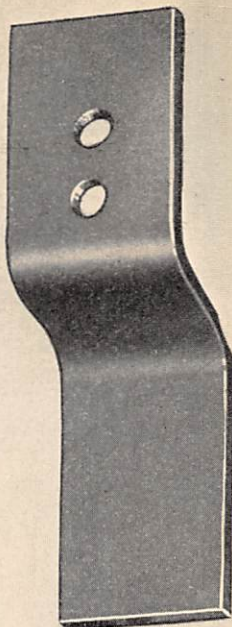
132310



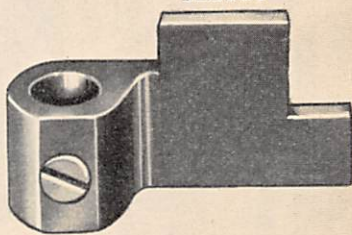
52716



122016



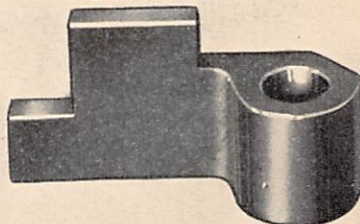
122050



132312



122052



704



190



PLATE 20954—FULL SIZE

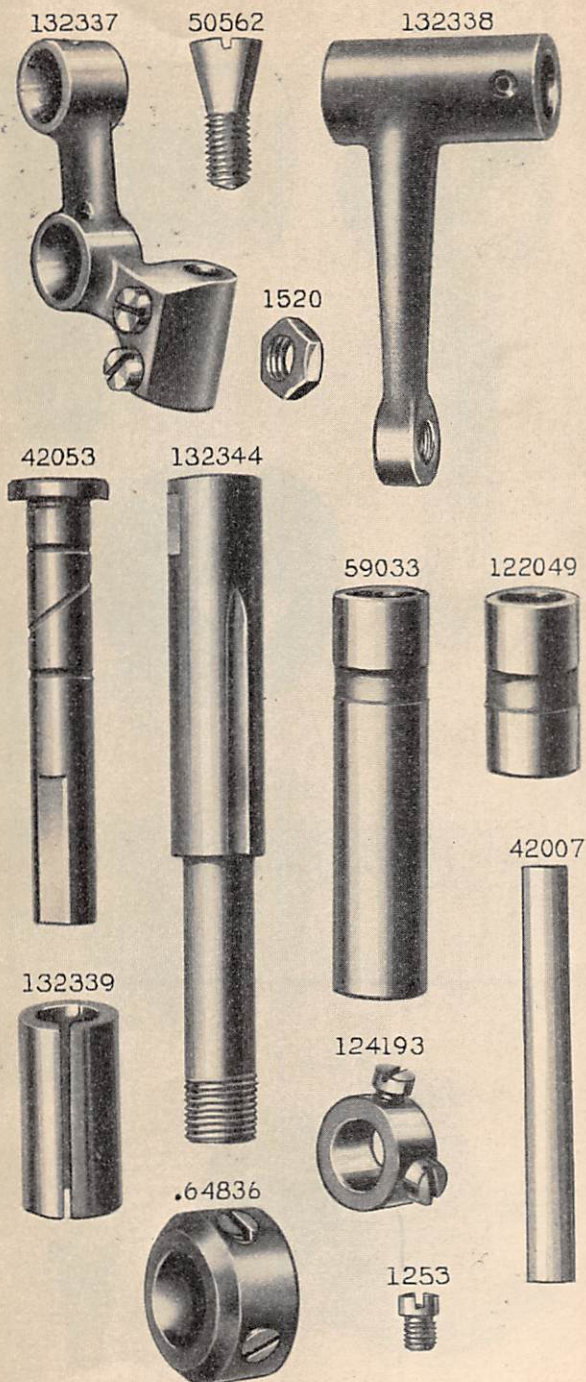
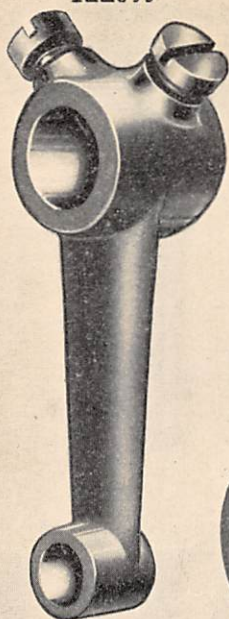
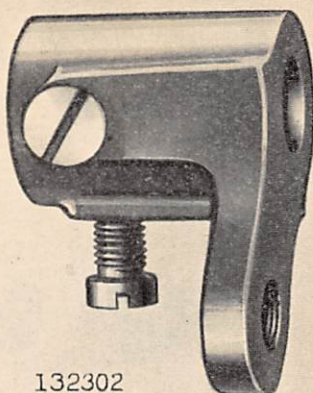


PLATE 20955—FULL SIZE

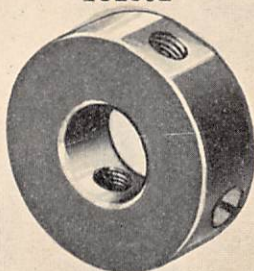
122099



132303



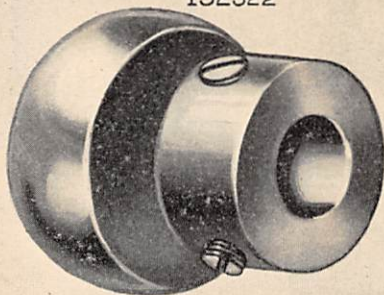
132302



132307



132322



51157



50582



PLATE 20956—FULL SIZE

122062



51570



42336



50261



132369



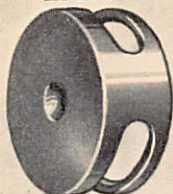
59538



122063



132364



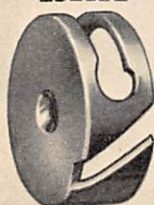
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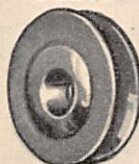
1042



132352



58800



132345



132353



132356



132354



447



122064



PLATE 20957—FULL SIZE

127



50467



871



1396



145



50468



690



157



896



159



1036



452



453



457



158



742



1120



203



802



286



1539



1714



1753



574



50086



164



201018



50147



193

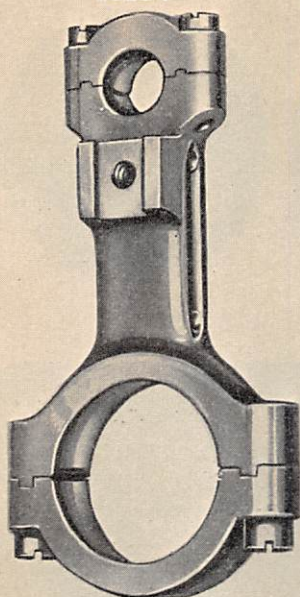


208



PLATE 20958—FULL SIZE

132347



132348



55034



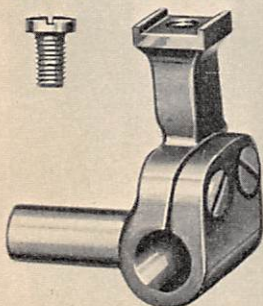
49101



1454



122045



132327



49057



122043



122044



1513



1517



42077



217

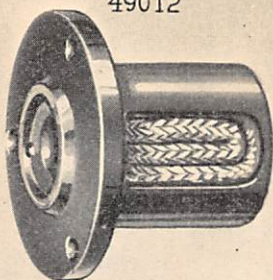


171



PLATE 20959—ONE-HALF SIZE

49012



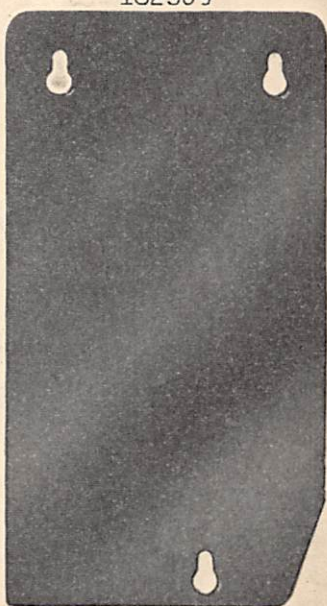
4288



122012



132309

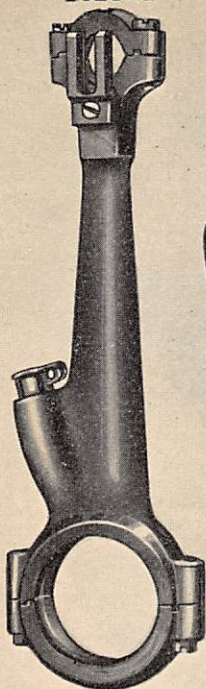


122053

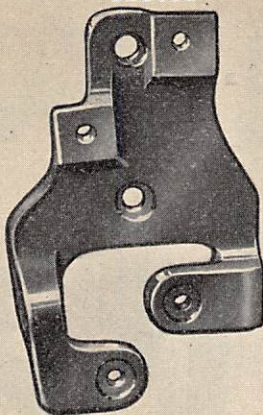


PLATE 20960—ONE-HALF SIZE

132341



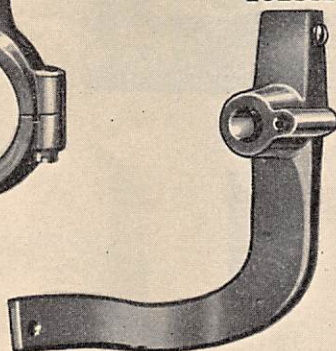
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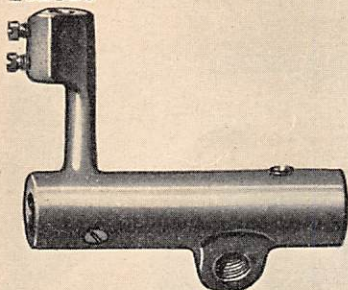
122054



132351



132325



132340



49079

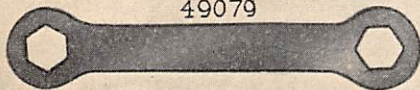
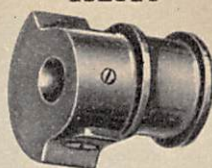


PLATE 20961—ONE-HALF SIZE

132315



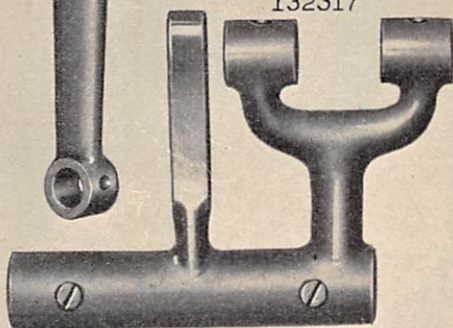
132314



16069



132317



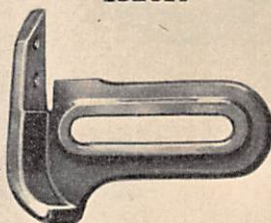
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132330



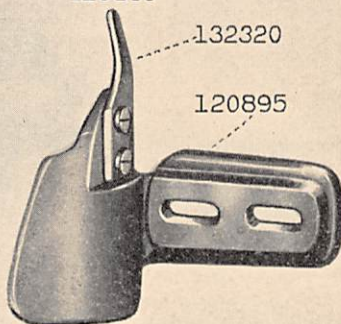
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120896

132320

120895

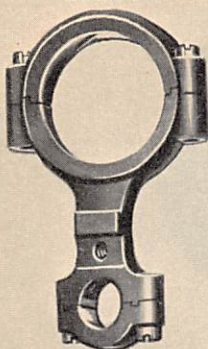


132318



PLATE 20962—ONE-HALF SIZE

132326



122048



122051



122042



27739



225390

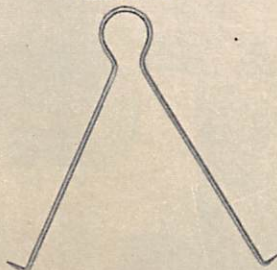
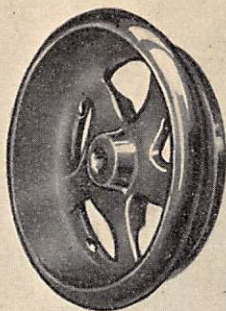


PLATE 20963—ONE-FOURTH SIZE

122097



122007



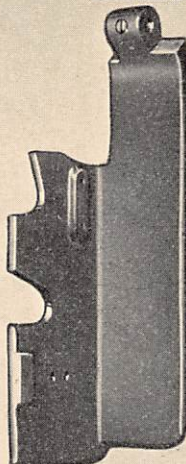
132304



132323



132324



132305

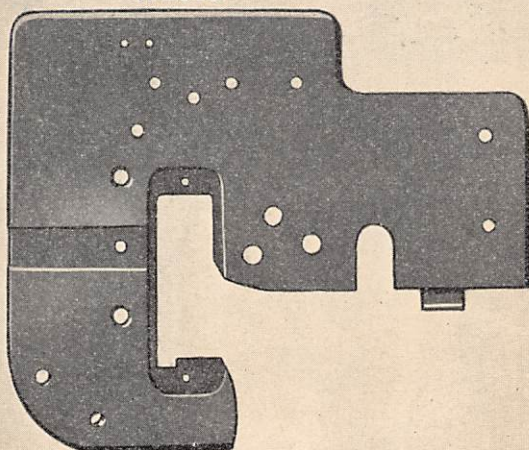


PLATE 20964—FULL SIZE

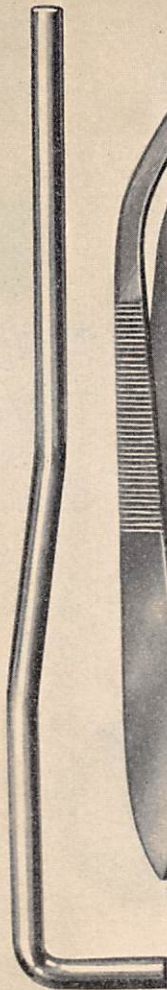
49093



122017 132355



128845



120341



52045



132306



68350



PLATE 20965—FULL SIZE

132370



42005



225326



225322



201696



38468



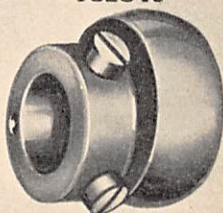
200



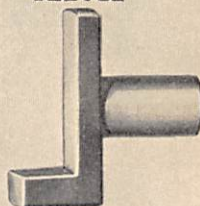
200383



132346



122082



122065

